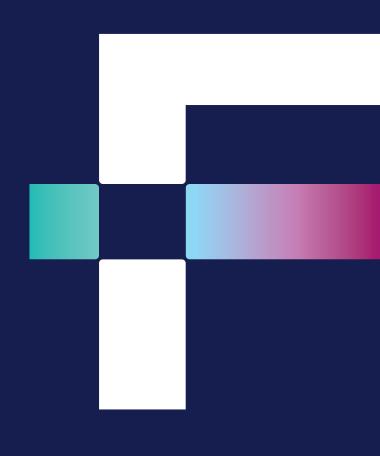
## GYPSOS -



FLUORSID FLUORSID FLUORSID FLUORSID FLUORSID FLUORSID FLUORSID



CERTIFIED, ECO FRIENDLY ANHYDRITE BASED GYPSUM EXTRAORDINARILY SUITABLE FOR BUILDING, CEMENT AND FERTILIZER INDUSTRIES.

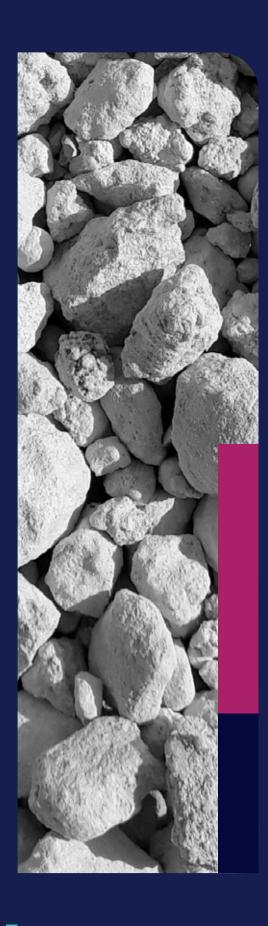
Its physical-mechanical features, easy to adjust according to specific needs, the production process and the laying technology, give best performances in the creation of products with a high surface/volume ratio.

GYPSOS is available in 3 versions

RAW

MILLED

GRANULAR



## **GYPSOS for Cement industry**

GYPSOS by FLUORSID is an extraordinary alternative to natural gypsum, FGD gypsum and phosphogypsum. It is used in the cement industry as an additive to regulate setting time.

Due to its extremely high anhydrite content and the minimum concentration of impurities, the quantity of SO₃ per tonne of material is the highest compared to the other natural or chemical gypsums. Its use therefore allows a reduction in specific consumption of calcium sulphate based raw material used in the production of cement.

Chemical quality and purity of GYPSOS by FLUORSID are very high and stable, thanks to the constancy and stability of the raw materials used for its production and the frequency and peculiarity of the analytical and process controls performed during the production process.

The particle size distribution of GYPSOS produced by FLUORSID can be adjusted according to any cement plant needs.

#### FLUORSID

## **GYPSOS for Building industry**

GYPSOS is widely used in the building industry for the production of self-levelling screeds.

GYPSOS is an excellent alternative to cement in the industrial production process across most non-structural concretes and mortars.

GYSPOS is commonly used as a binder in indoor applications as plasters, blocks for fire system solutions and aerated concrete.



## **GYPSOS for Fertilizer industry**

GYPSOS, due to his high content of SO<sub>3</sub>, is an excellent raw material for the fertilizers' production.

GYPSOS based fertilizers help to improve the soil structure and workability. Increasing calcium, they also balance the uptake of nutrients and minerals.

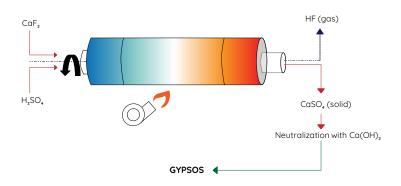


#### **RAW** GYPSOS

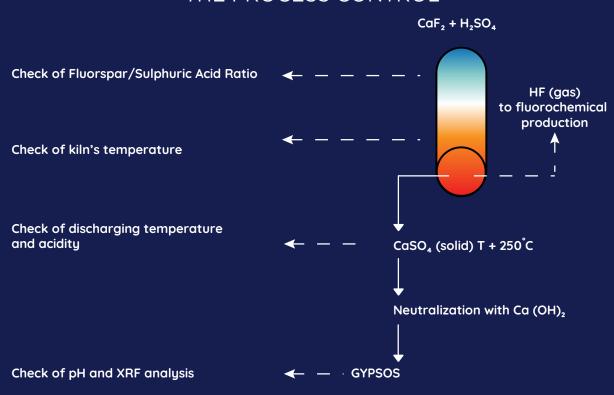
#### THE PRODUCTION PROCESS

Gypsos is Anhydrite (CaSO₄) obtained from the reaction of dried acid grade Fluorspar (CaF₂ 97%) and Sulphuric Acid (H₂SO₄) during the production of Hydrogen fluoride Acid (HF):

CaF₂ (solid) + H₂SO₄ (liquid) → 2HF (gas) + CaSO₄ (solid)



## **GYPSOS:**THE PROCESS CONTROL





#### **FLUORSID**

#### **RAW** GYPSOS

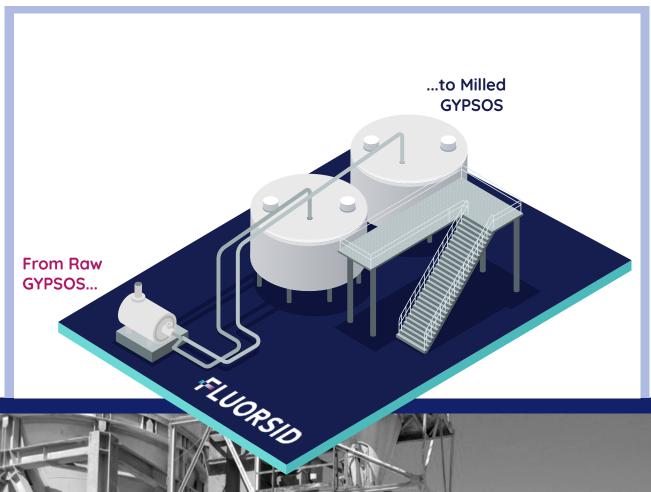
PARAMETER	UNIT	GUARANTEED VALUE		TYPICAL VALUE	ANALYTICAL METHOD
		Min	Max		
CaSO₄*	%	93		97	Calculation
SO₃*	%	54		57	XRF
CaF <sub>2</sub>	%		3	2	XRF
SiO <sub>2</sub>	%		0,8	0,2	XRF
K₂O	%		0,2	0,010	XRF
MgO	%		0,5	0,10	XRF
Fe <sub>2</sub> O <sub>3</sub>	%		0,5	0,10	XRF
$Al_2O_3$	%		0,5	0,15	XRF
Ca(OH) <sub>2</sub>	%		2	1	Titration
H₂O 110°C	%		2	1	Thermogravimetric
H₂O 360°C	%		2	1	Thermogravimetric
рН	%	10		11	Potentiometric

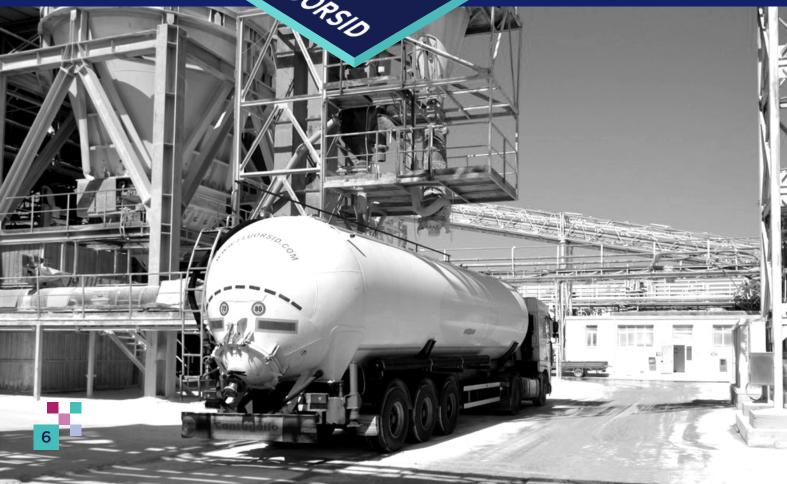
<sup>\*</sup> Data based on sample treated at 360  $^{\circ}$ C after dried at 45  $^{\circ}$ C

PHYSICAL PROPERTIES	UNIT	TYPICAL VALUE	ANALYTICAL METHOD
Particle Size distribution			Dry Sieve Analysis
< 30 mm < 5 mm	% %	100 85	

PRODUCTION CAPACITY: ABOUT 300.000 MT/yr

#### **MILLED** GYPSOS





#### **MILLED GYPSOS**

PARAMETER	UNIT	GUARANTEED VALUE		TYPICAL VALUE	ANALYTICAL METHOD
		Min	Max		
CaSO₄*	%	93		97	Calculation
SO₃*	%	54		57	XRF
CaF <sub>2</sub>	%		3	2	XRF
SiO <sub>2</sub>	%		0,8	0,2	XRF
K <sub>2</sub> O	%		0,2	0,010	XRF
MgO	%		0,5	0,10	XRF
Fe <sub>2</sub> O <sub>3</sub>	%		0,5	0,10	XRF
$Al_2O_3$	%		0,5	0,15	XRF
Ca(OH) <sub>2</sub>	%		2	1	Titration
H₂O 110°C	%		2	1	Thermogravimetric
H₂O 360°C	%		2	1	Thermogravimetric
рН		10		11	Potentiometric

<sup>\*</sup> Data based on sample treated at 360  $^{\circ}$ C after dried at 45 $^{\circ}$ C

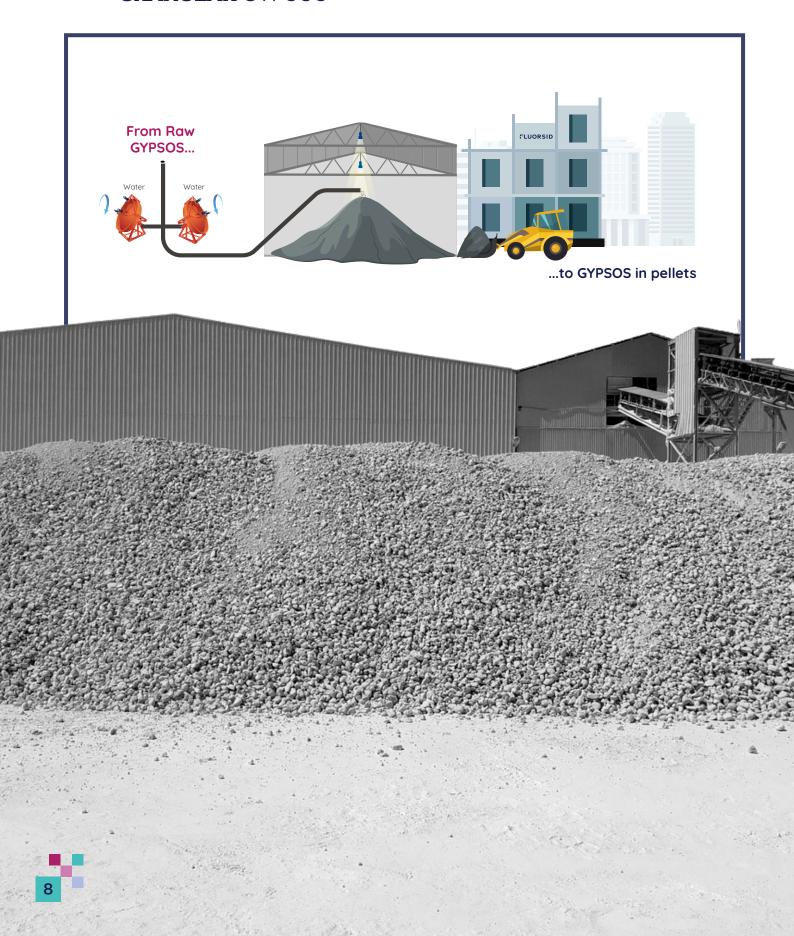
PHYSICAL PROPERTIES	UNIT	GUARANTEED VALUE		TYPICAL VALUE	ANALYTICAL METHOD
Particle Size distribution	%	Min	Max		Dry Sieve Analysis
> 0,425	%		0	0	
> 0,090	%	15	25	16	
< 0,090	%	75	85	84	
Flow test	cm	Min	Max		Test Gyps-union
at 1 min		24	28		
at 45 mins		20	24		

**PRODUCTION CAPACITY: ABOUT 8MT/h** 



#### FLUORSID

#### **GRANULAR** GYPSOS



#### **GRANULAR** GYPSOS

PARAMETER	UNIT	GUARANTEED VALUE		TYPICAL VALUE	ANALYTICAL METHOD
		Min	Max		
CaSO <sub>4</sub> *	%	93		97	Calculation
SO₃*	%	54		57	XRF
CaF <sub>2</sub>	%		3	2	XRF
SiO <sub>2</sub>	%		0,8	0,2	XRF
K₂O	%		0,2	0,010	XRF
MgO	%		0,5	0,10	XRF
Fe <sub>2</sub> O <sub>3</sub>	%		0,5	0,10	XRF
$Al_2O_3$	%		0,5	0,15	XRF
Ca(OH) <sub>2</sub>	%		2	1	Titration
H₂O 110°C	%		10	5	Thermogravimetric
H₂O 360°C	%		10	5	Thermogravimetric
рН	%	10		11	Potentiometric

<sup>\*</sup> Data based on sample treated at 360  $^{\circ}$ C after dried at 45  $^{\circ}$ C

PHYSICAL PROPERTIES	UNIT	TYPICAL VALUE	ANALYTICAL METHOD
Particle Size distribution			Dry Sieve Analysis
> 100 mm	%	0	
> 50 mm	%	20	
> 10 mm	%	50	
> 4,76 mm	%	65	
> 1 mm	%	85	
< 1 mm	%	15	

**PRODUCTION CAPACITY: ABOUT 25 MT/h** 



#### Fluorsid produces about 500.000 MT/Yr of Gypsos in its 4 production Plants

GYPSOS RAW MILLED GRANULAR

FLUORSID 120.000 MT/Yr 30.000 MT/Yr 160.000 MT/Yr FLUORSID ALKEEMIA

50.000 MT/Yr 70.000 MT/Yr FLUORSID ICIB

10.000 MT/Yr

FLUORSID NORALF 90.000 MT/Yr



GYPSOS RAW is shipped from Cagliari (Italy) and Odda (Norway) ports by conventional Vessels. For small lots to the local markets, GYPSOS RAW can also be delivered by bulk trucks.



GYPSOS MILLED is usually delivered by silo-trucks of about 30MT each. For smaller lots and testing purposes the product may be provided in Big Bags too.



GYPSOS GRANULAR is delivered by bulk trucks to the Italian market and by conventional Vessels (up to 50K MT) to the international markets from Cagliari Port.

#### **ENVIRONMENT & SUSTAINABILITY**

We strongly want to ensure our industrial activity within a global perspective. That's why **our relentless commitment in R&D is aimed to embrace the principles of the circular economy model and environmental sustainability.** 



**GYPSOS** allows the producers to significantly reduce the presence of anhydrite mines and quarries avoiding their local environmental impact.



#### **ESTABLISHED IN**

1969

#### **FULL INTEGRATED**

## FLUORINE VALUE CHAIN



# WHO WE ARE

GYPSOS is a product of Fluorsid, established in 1969 in Sardinia and through its different plants and mines across Italy, Norway and UK is covering the entire fluorine value chain.

From the extraction of fluorspar to its derivative products, Fluorsid is the fluorspar's major buyer and the largest producer of HF and aluminium fluoride of the western world.

Highly committed in pursuing quality and respect for the environment, Fluorsid is also one of the world's foremost producers of anhydrite for the building industry, the largest Italian supplier of synthetic gypsum to the cement industry and an important producer of sulphuric acid.

Fluorsid exports over 80% of its products across dozens of countries worldwide.

Fluorsid belongs to Fluorsid Group.

